

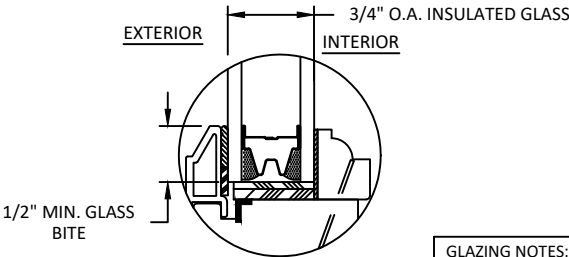
ANDERSEN CORPORATION

E-SERIES ARCH CASEMENT WINDOW

(NON HVHZ) (NON IMPACT)

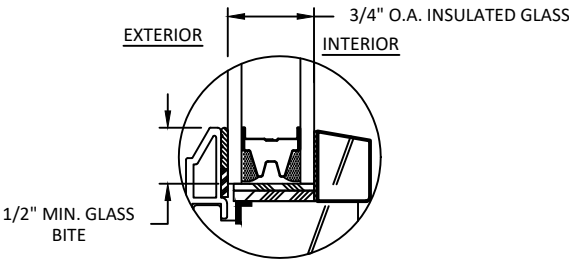
GENERAL NOTES:

- THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE CURRENT EDITION FLORIDA BUILDING CODE (FBC), **EXCLUDING** HVHZ AND HAS BEEN EVALUATED ACCORDING TO THE FOLLOWING:
 - AAMA/WDMA/CSA 101/I.S.2/A440-08/11
- ADEQUACY OF THE EXISTING STRUCTURAL CONCRETE/MASONRY, 2X FRAMING, AND METAL FRAMING AS A MAIN WIND FORCE RESISTING SYSTEM CAPABLE OF WITHSTANDING AND TRANSFERRING APPLIED PRODUCT LOADS TO THE FOUNDATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO THE STRUCTURE. BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT IN NON-HVHZ AREAS.
- APPROVED IMPACT PROTECTIVE SYSTEM **IS REQUIRED** ON THIS PRODUCT IN AREAS REQUIRING IMPACT RESISTANCE.
- WINDOW FRAME MATERIAL: WOOD/ ALUMINUM
- MULLION MATERIAL: LAMINATED VENEER LUMBER.
- GLASS MEETS THE REQUIREMENTS OF ASTM E1300. SEE GLAZING DETAILS ON SHEET 1.
- DESIGNATIONS "X" AND "O" STAND FOR THE FOLLOWING:
X: OPERABLE PANEL
O: FIXED PANEL
- CUSTOM SIZES AVAILABLE UPON REQUEST. CUSTOM DESIGN PRESSURE WILL BE ASSIGNED EQUAL TO NEXT LARGER STANDARD SIZE.



GLAZING DETAIL 1
SHOWN WITH COLONIAL GLASS STOP

- GLAZING NOTES:
- GLASS TYPE & THICKNESS SHALL COMPLY WITH ASTM E1300 REQUIREMENTS AS WELL AS APPLICABLE SAFETY GLAZING REQUIREMENTS PER THE FBC. TEMPER AND SAFETY GLAZING REQUIREMENTS SHALL BE REVIEWED ON A SITE SPECIFIC BASIS.
 - SETTING BLOCK DUROMETER HARDNESS OF 70-90 (SHORE A) AS REFERENCED IN FBC CHAPTER 24.
 - SETTING BLOCKS TO BE LOCATED AT 1/4 SPAN LENGTH FOR GLASS WIDER THAN 36" AS PER FBC CHAPTER 24.
 - D.L.O. AND DESIGN PRESSURES MAY NOT EXCEED MAX VALUES IN GLASS CHARTS.



GLAZING DETAIL 2
SHOWN WITH CONTEMPORARY GLASS STOP

TABLE OF CONTENTS		
SHEET	REVISION	SHEET DESCRIPTION
1	D	GENERAL NOTES AND GLAZING DETAILS
2	D	ELEVATIONS
3	D	MULLED ELEVATIONS
4	D	ANCHOR LAYOUTS
5	D	MULLED ANCHOR LAYOUTS
6	D	VERTICAL SECTIONS
7	D	HORIZONTAL SECTIONS
8	D	MULLED HORIZONTAL SECTIONS
9	D	ANCHOR LAYOUTS
10	D	ZERO MULLION LOAD TABLE
11	D	1/2" X 3-1/2" MULLION LOAD TABLE
12	D	3/4" X 3-1/2" MULLION LOAD TABLE
13	D	1" X 3-1/2" MULLION LOAD TABLE
14	D	2" X 3-1/2" MULLION LOAD TABLE

WINDOW TYPE	CONFIGURATION	OVERALL FRAME SIZE		OVERALL D.L.O. DIMENSION		GLASS TYPE	No. LOCK POINTS	DESIGN PRESSURE (PSF)	
		WIDTH (IN.)	HEIGHT (IN.)	WIDTH (IN.)	HEIGHT (IN.)			POS.	NEG.
SINGLE	X	36.0	32.0	29.87	25.87	G1	1	+55	-55
SINGLE	X	36.0	66.0	29.87	59.87	G1	2	+60	-60
SINGLE	X	36.0	72.0	29.87	65.87	G1	3	+70	-70
SINGLE/MULLED	XX	36.0	72.0	29.87	65.87	G1	3	+34.7	-34.7
SINGLE/MULLED	XX	32.0	66.0	25.87	59.87	G1	3	+45.1	-45.1
SINGLE/MULLED	XX	30.0	72.0	23.87	65.87	G1	3	+41.7	-41.7
SINGLE/MULLED	XX	36.0	60.0	29.87	53.87	G1	3	+60	-60
SINGLE/MULLED	XX	36.0	36.0	29.87	29.87	G1	3	+55	-55



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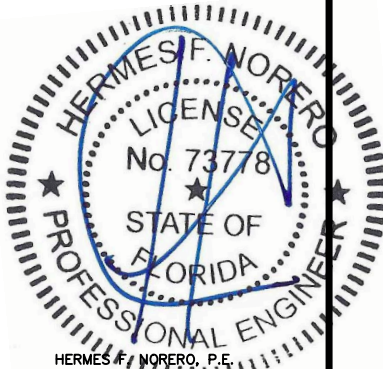
E-SERIES ARCH
CASEMENT WINDOW
(NON IMPACT) (NON-HVHZ)
GENERAL NOTES & GLAZING DETAILS

PREPARED BY:
BUILDING DROPS, INC.
398 E. DANIA BEACH BLVD., STE. 338
DANIA BEACH, FL 33004
PH: (954) 399-8478
FAX: (954) 744-4738
WEB: www.buildingdrops.com



REMARKS	BY	DATE
6TH FBC EDITION	FM	10/17
MULL TABLES UPDATE	HR	11/30
VINYL FIN ADDITION	HR	01/14
3/4" & 1/2" MULL ADDED	LL	08/5

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DANIA BEACH, FL 33004
FBPE CERT. OF AUTHORIZATION No. 29578

FL #:
FL24226

DATE: **10.12.17**

DWG. BY: **RV** CHK. BY: **HFN**

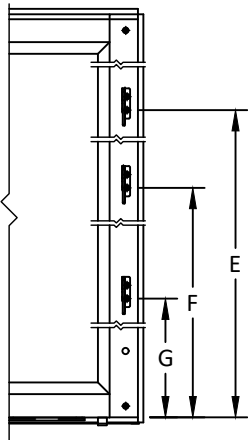
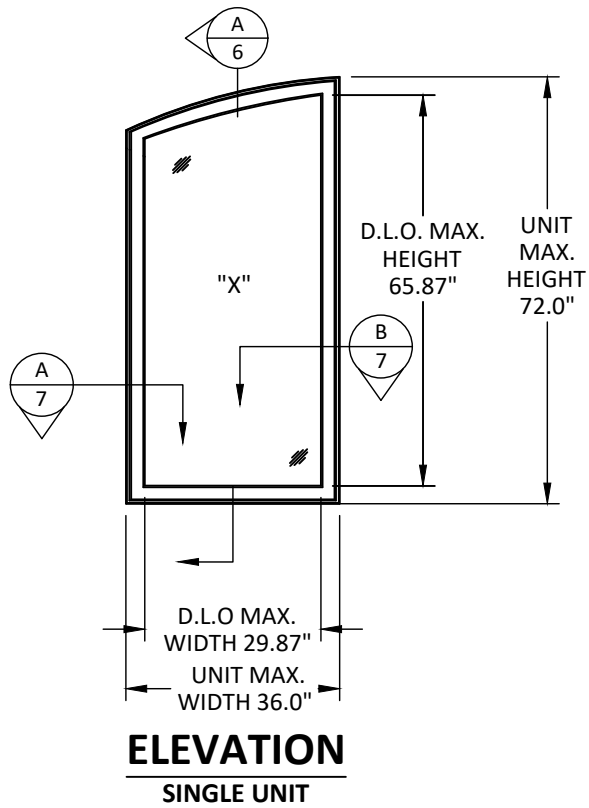
SCALE: **NTS**

DWG. #: **AWD205**

SHEET

1

OF 14



KEEPER LOCATION			
FRAME HEIGHT	E (IN)	F (IN)	G (IN)
<=32	15.750	-	-
<36	11.500	21.750	-
<=40	11.500	27.750	-
<=48	11.500	33.750	-
<=54	11.500	39.750	-
<=60	11.500	45.750	-
<=66	11.500	51.750	-
72	11.500	34.656	57.812



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TITLE:

E-SERIES ARCH
CASEMENT WINDOW
(NON IMPACT) (NON-HVHZ)
ELEVATIONS

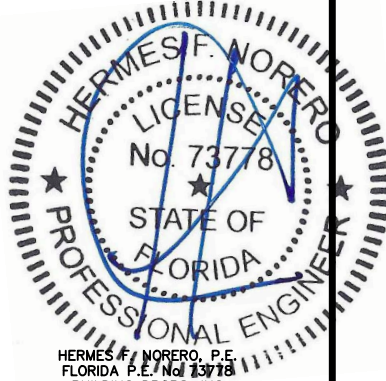
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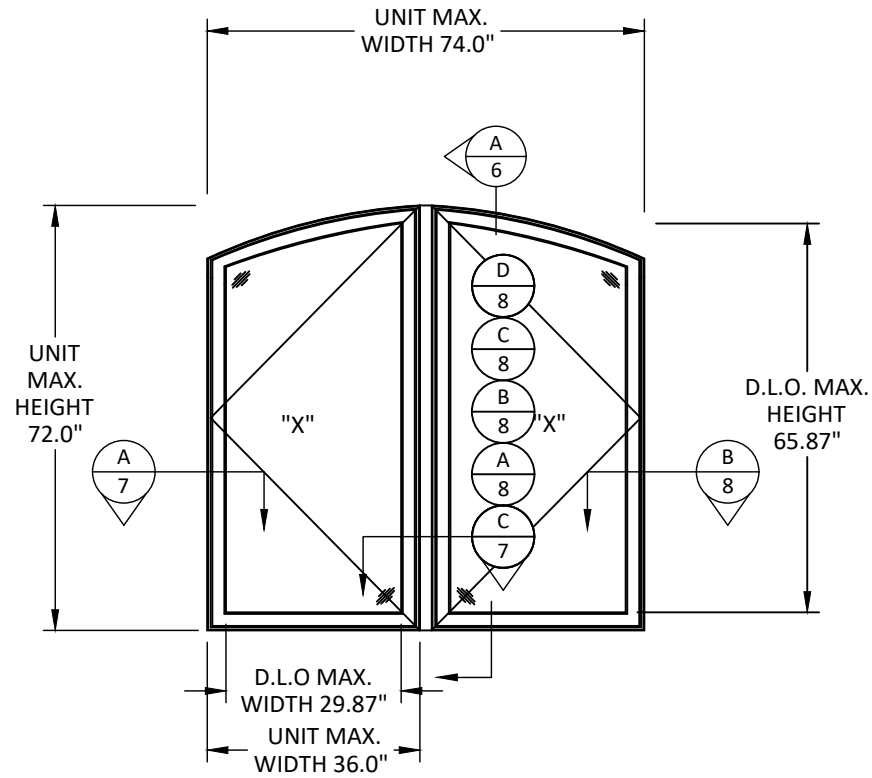
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RV

CHK. BY:
HFN

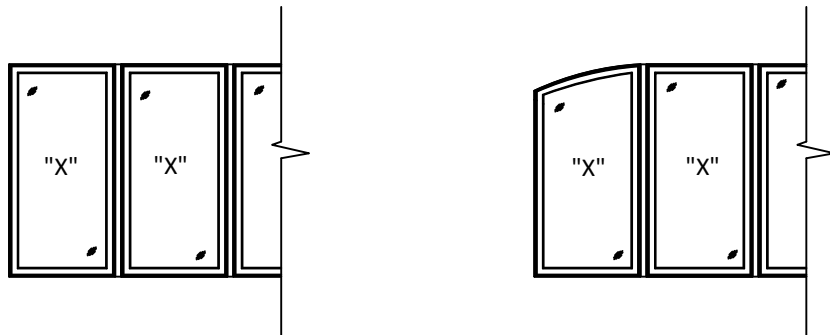
SCALE: NTS

DWG. #: AWD205

SHEET



ELEVATION
MULLED UNITS



QUALIFIED CONFIGURATIONS

NOTE:
REFER TO SHEETS 10-14 FOR DESIGN PRESSURES BASED ON CORRESPONDING MULLION TYPES



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E-SERIES ARCH
CASEMENT WINDOW
(NON IMPACT) (NON-HVHZ)
MULLED ELEVATIONS

TITLE:

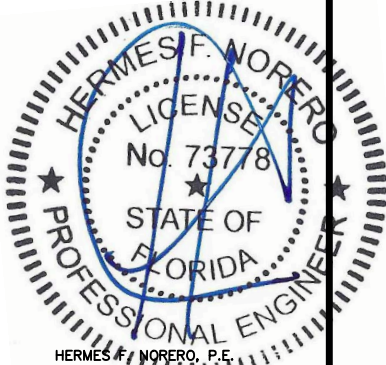
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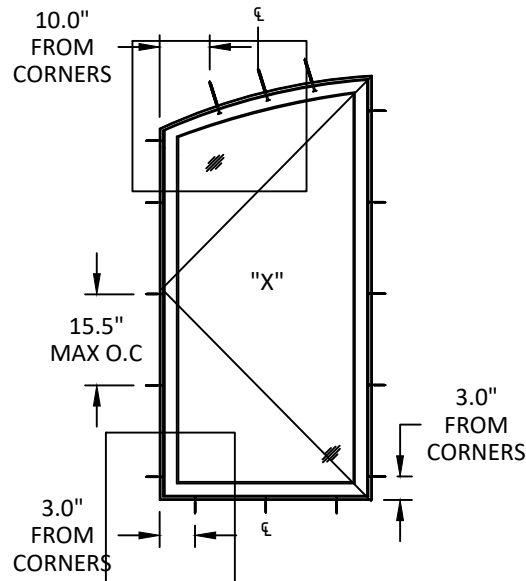
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CHK. BY:
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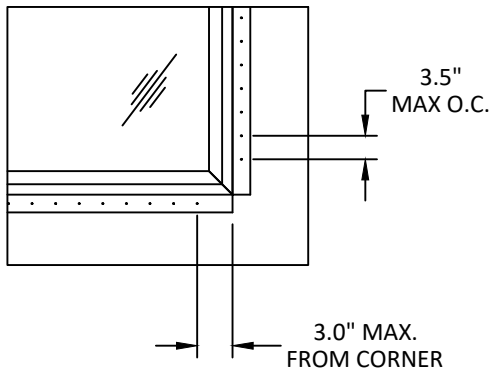
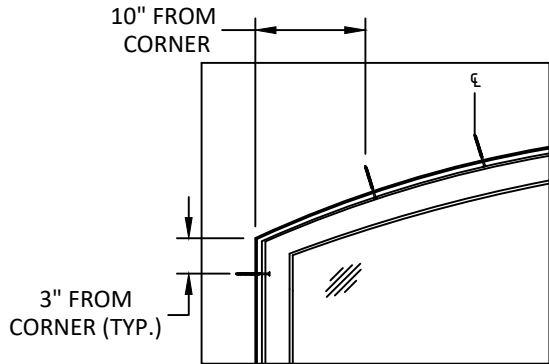
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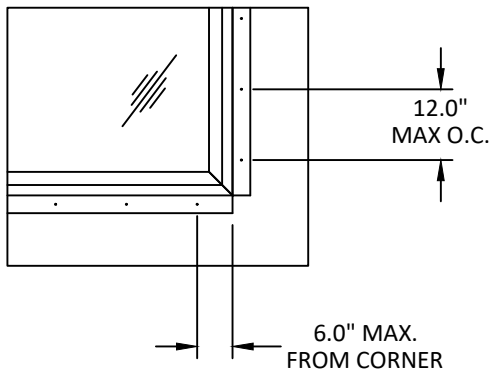
SHEET



ANCHOR LAYOUT
THROUGH FRAME & STRAP ANCHOR



VINYL FIN ANCHORING
SINGLE UNIT



ALUMINUM FIN ANCHORING
SINGLE UNIT

NOTE :

FOR MORE ANCHOR INFORMATION
(INSTALLATION TYPE, SPACING, QUANTITY,
ANCHOR TYPE, QUALIFIED SUBSTRATES) SEE
SHEET 9

NOTE: NAILING FLANGE
INSTALLATIONS ARE LIMITED TO
INDIVIDUAL UNITS OR ASSEMBLIES
EQUAL TO OR LESS THAN DP50
AND EQUAL TO OR LESS THAN 30
SQUARE FEET.



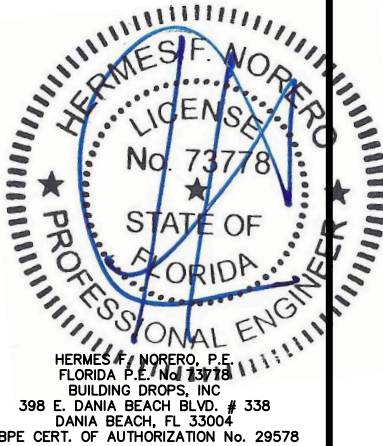
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TITLE: E-SERIES ARCH
CASEMENT WINDOW
(NON IMPACT) (NON-HVHZ)
ANCHOR LAYOUTS

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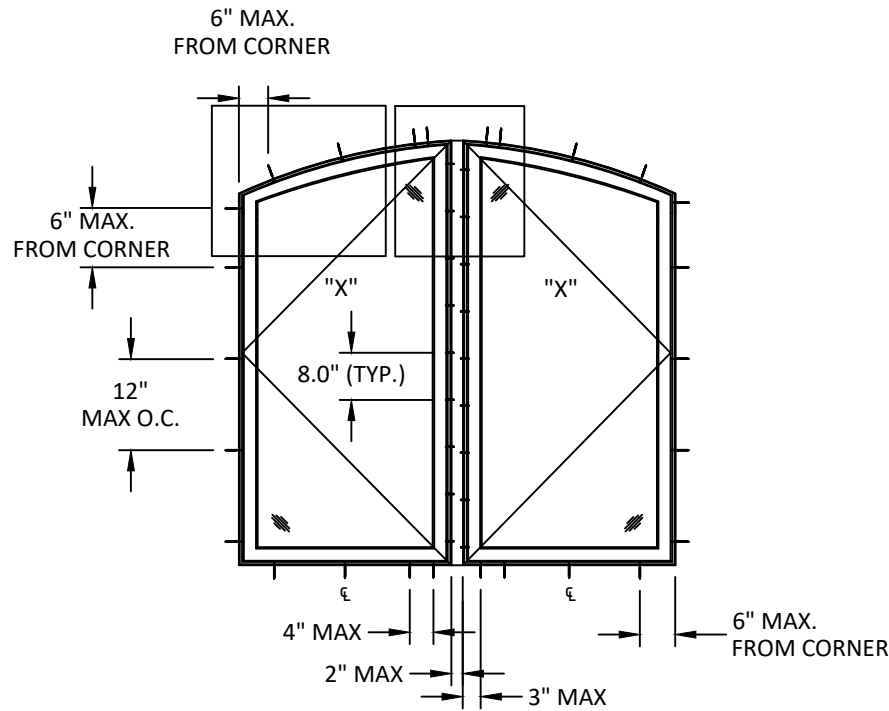
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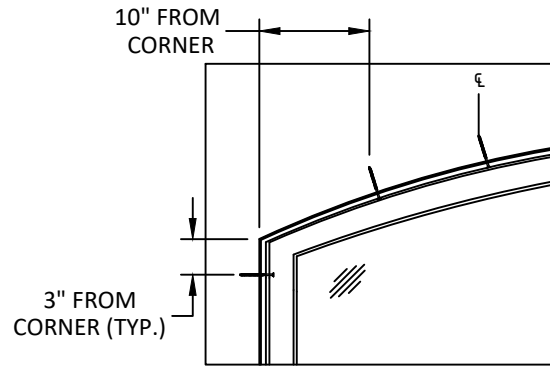
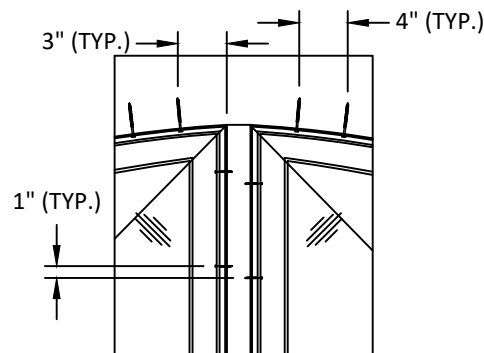
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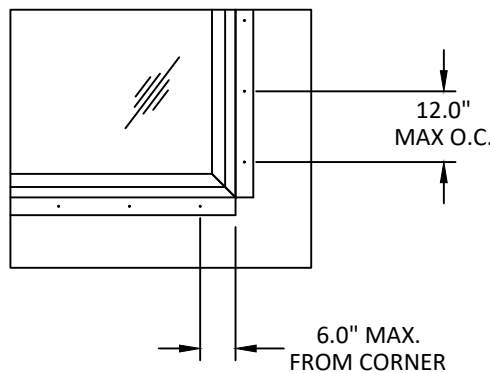
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**ANCHOR LAYOUT
THROUGH FRAME**

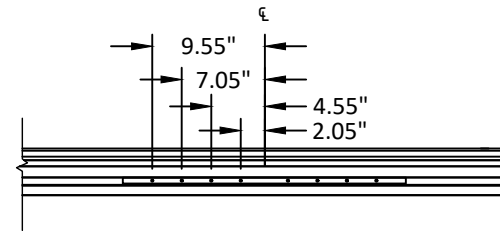


**VINYL FIN ANCHORING
SINGLE UNIT**



**ALUMINUM FIN ANCHORING
SINGLE UNIT**

NOTE: THE DESIGN PRESSURE IS TO BE LIMITED TO THE LOWEST DP RATING FROM THE DESIGN PRESSURE TABLE ON SHEET 1, MULLION TABLES FROM SHEET 10-14 AND THE DESIGN PRESSURE TABLE AND MULLION TABLES FROM FIXED WINDOW APPROVAL.



DETAIL 1

NOTE :

FOR MORE ANCHOR INFORMATION (INSTALLATION TYPE, SPACING, QUANTITY, ANCHOR TYPE, QUALIFIED SUBSTRATES) SEE SHEET 9

NOTE: NAILING FLANGE INSTALLATIONS ARE LIMITED TO INDIVIDUAL UNITS OR ASSEMBLIES EQUAL TO OR LESS THAN DP50 AND EQUAL TO OR LESS THAN 30 SQUARE FEET.

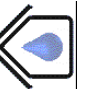


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**E-SERIES ARCH
CASEMENT WINDOW
(NON IMPACT) (NON-HVHZ)
MULLED ANCHOR LAYOUTS**

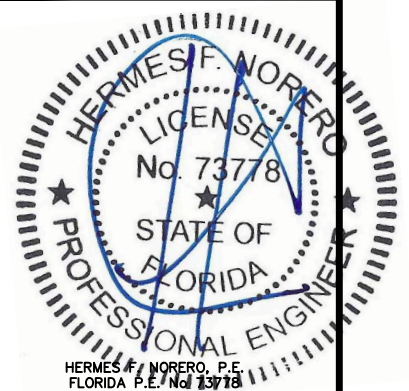
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3/4" & 1/2" MULL ADDED	LL	08/5

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FL #: **FL24226**

DATE: **10.12.17**

DWG. BY: **RV** CHK. BY: **HFN**

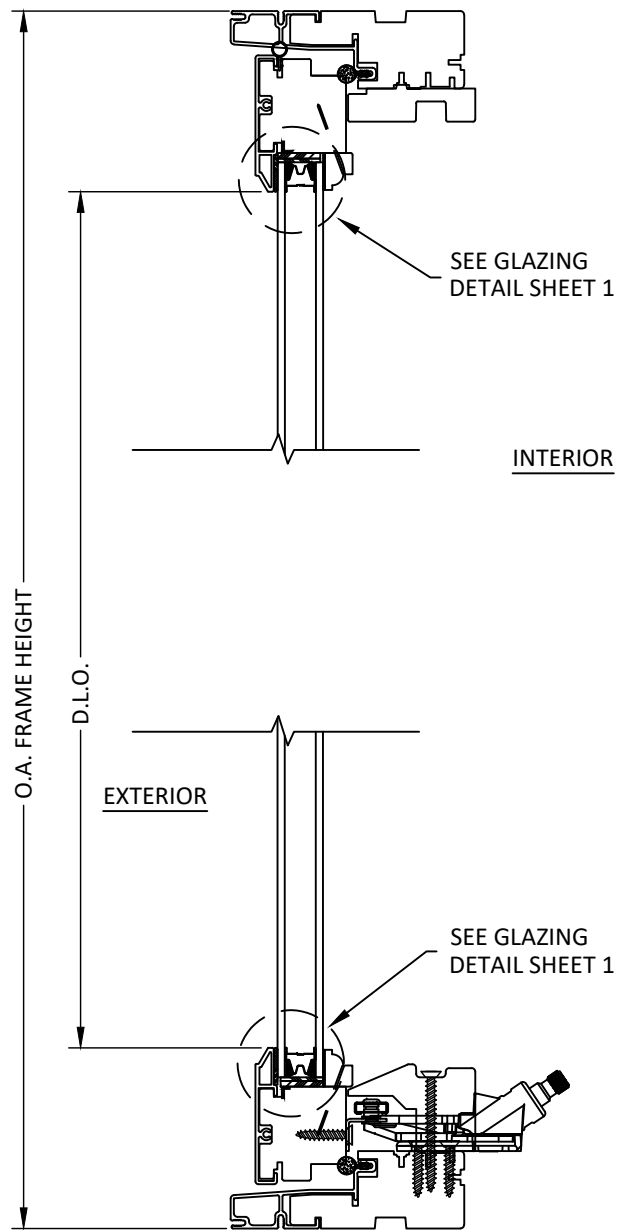
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DWG. #: **AWD205**

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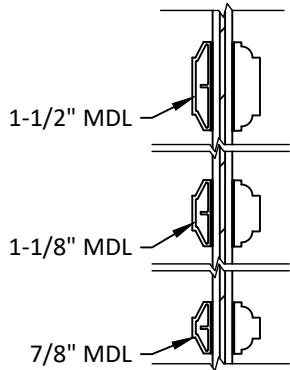
5

OF 14



A
6

VERTICAL SECTION
INSULATED GLASS



**OPTIONAL MUNTIN BAR
ATTACHMENT TO GLASS**



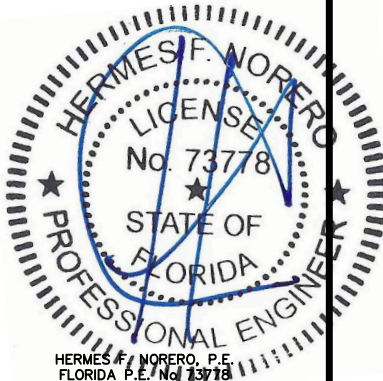
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BAYPORT, MN 55003-1096
PH: (651) 264-5150 FX: (651) 264-5485

TITLE: E-SERIES ARCH
CASEMENT WINDOW
(NON IMPACT) (NON-HVHZ)
VERTICAL SECTIONS

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DWG. #: **AWD205**

SHEET
6



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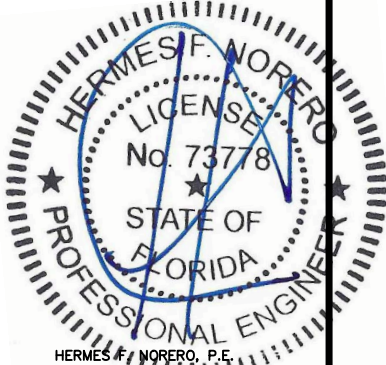
TITLE:
E-SERIES ARCH
CASEMENT WINDOW
(NON IMPACT) (NON-HVHZ)
HORIZONTAL SECTIONS

PREPARED BY:

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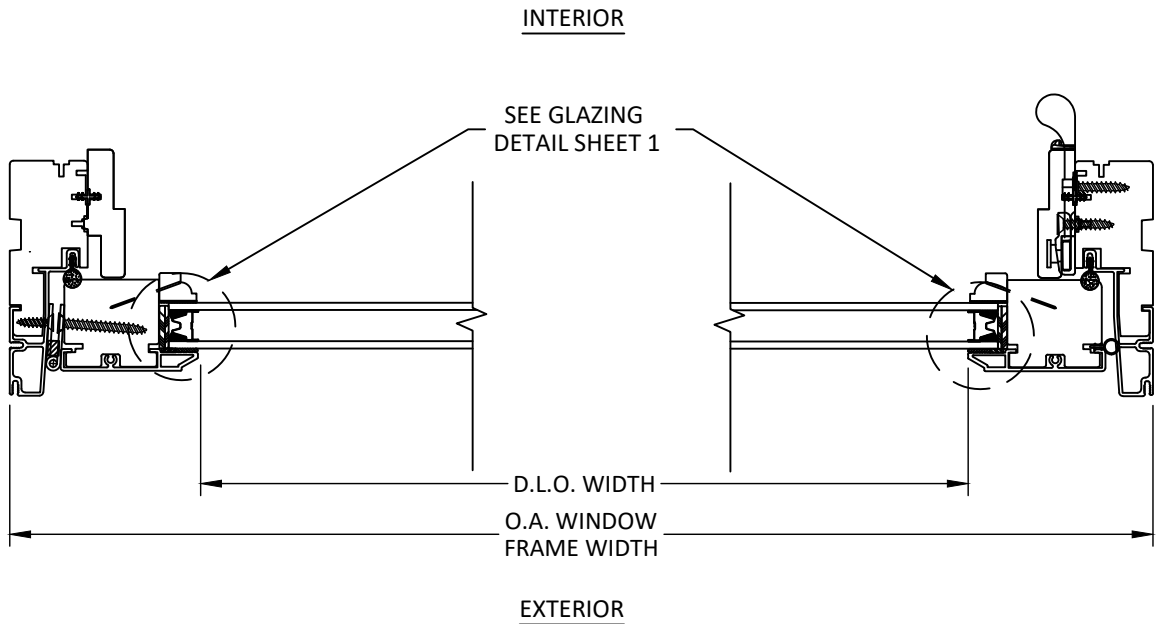
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SCALE: **NTS**

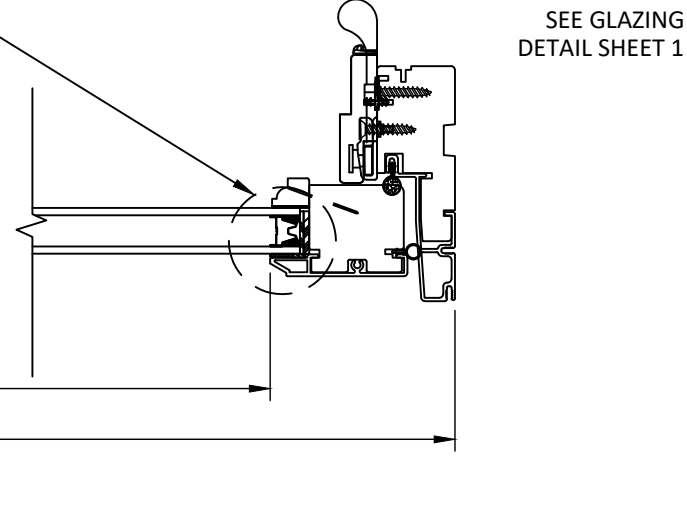
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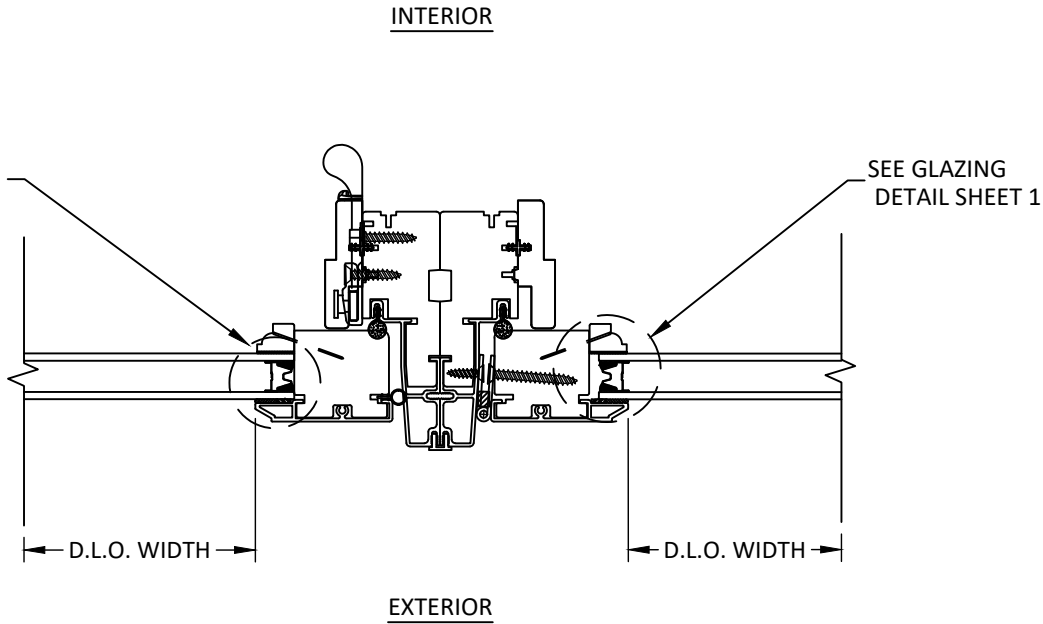
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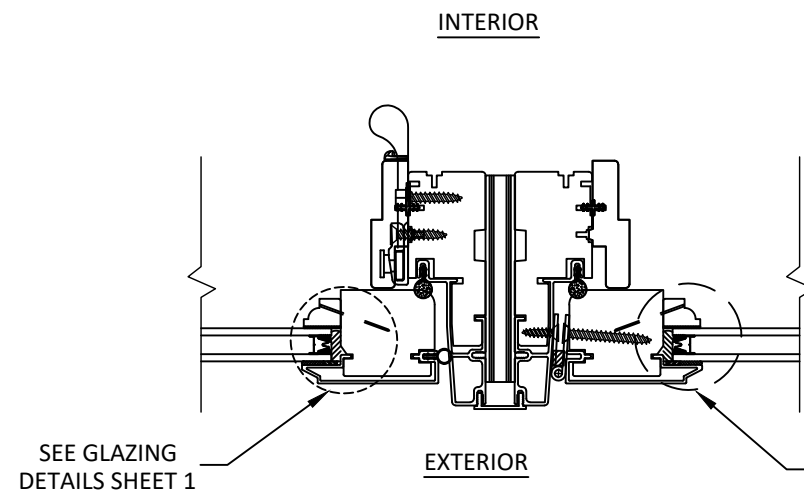
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7 **HORIZONTAL SECTION**
INSULATED GLASS



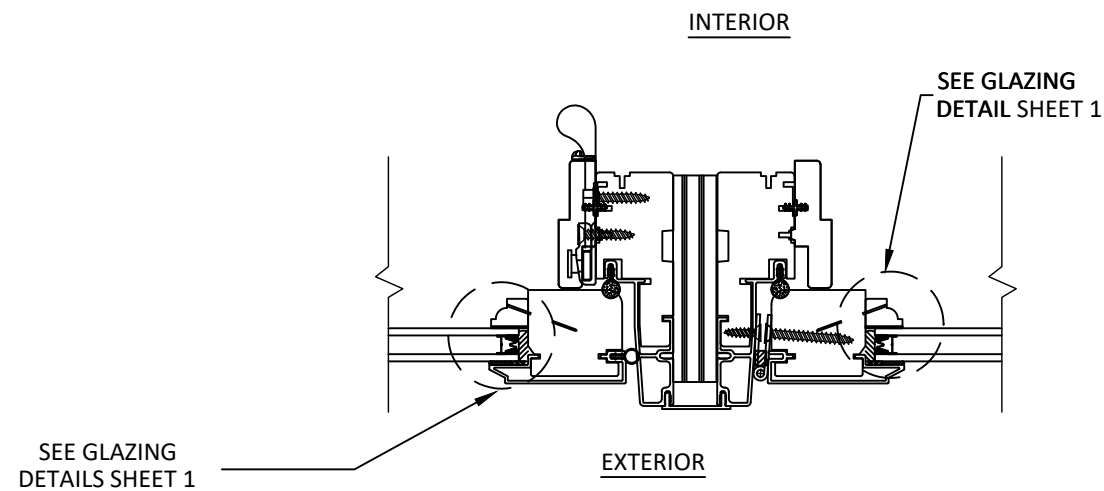
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7 **HORIZONTAL SECTION**
INSULATED GLASS



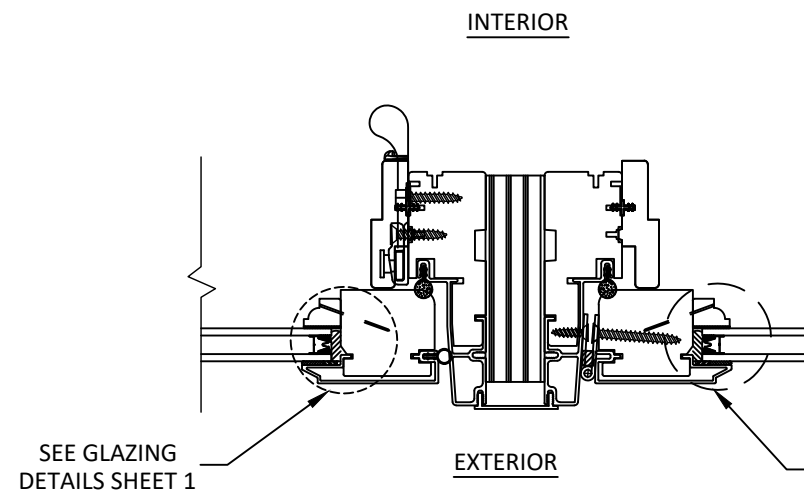
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7 **HORIZONTAL SECTION**
INSULATED GLASS
ZERO MULLION



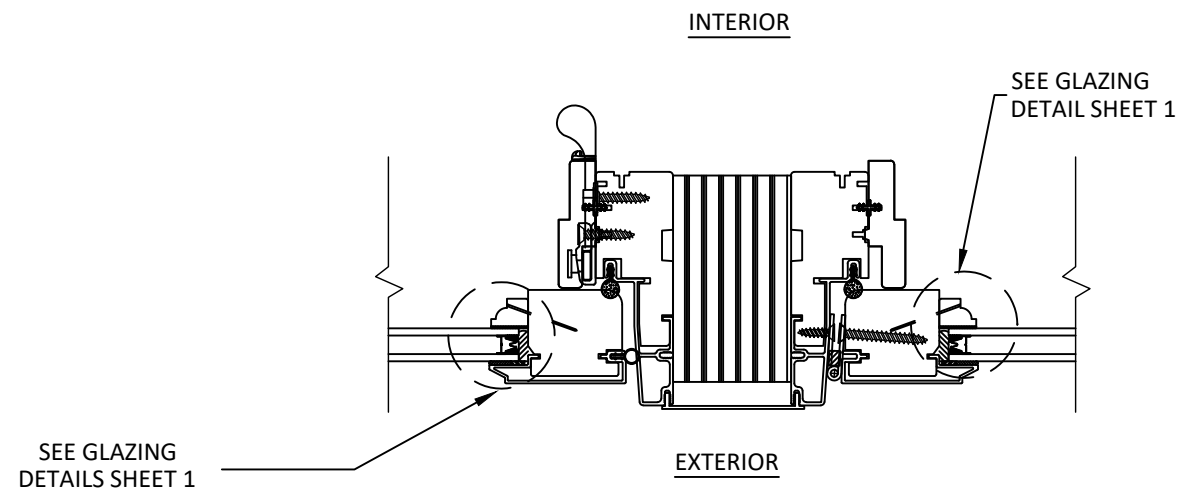
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8 **HORIZONTAL SECTION**
INSULATED GLASS
1/2" X 3-1/2" MULLION



B
8 **HORIZONTAL SECTION**
INSULATED GLASS
3/4" X 3-1/2" MULLION



C
8 **HORIZONTAL SECTION**
INSULATED GLASS
1" X 3-1/2" MULLION



D
8 **HORIZONTAL SECTION**
INSULATED GLASS
2" X 3-1/2" MULLION



100 FOURTH AVE. NORTH
BAYPORT, MN 55003-1096
PH: (651) 264-5150 FX: (651) 264-5485

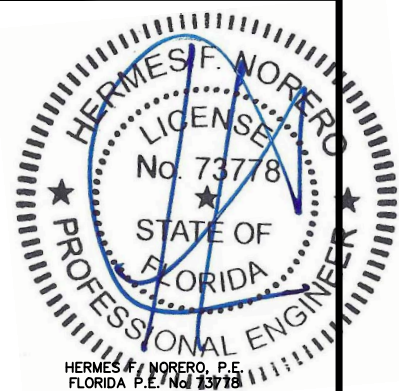
TITLE:
E-SERIES ARCH
CASEMENT WINDOW
(NON IMPACT) (NON-HVHZ)
MULLED HORIZONTAL SECTIONS

PREPARED BY:

BUILDING DROPS, INC.
398 E. DANIA BEACH BLVD., STE. 338
DANIA BEACH, FL 33004
PH: (954) 399-8478
FAX: (954) 744-4738
WEB: www.buildingdrops.com

REMARKS	BY	DATE
6TH FBC EDITION	FM	10/17
MULL TABLES UPDATE	HR	11/30
VINYL FIN ADDITION	HR	01/14
3/4" & 1/2" MULL ADDED	LL	08/5

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DOCUMENTS FOR USE WITH THIS DOCUMENT.



HERMES F. NORERO, P.E.
FLORIDA P.E. No. 73778
BUILDING DROPS, INC
398 E. DANIA BEACH BLVD. # 338
DANIA BEACH, FL 33004
FBPE CERT. OF AUTHORIZATION No. 29578

FL #:
FL24226

DATE: **10.12.17**

DWG. BY: RV	CHK. BY: HFN
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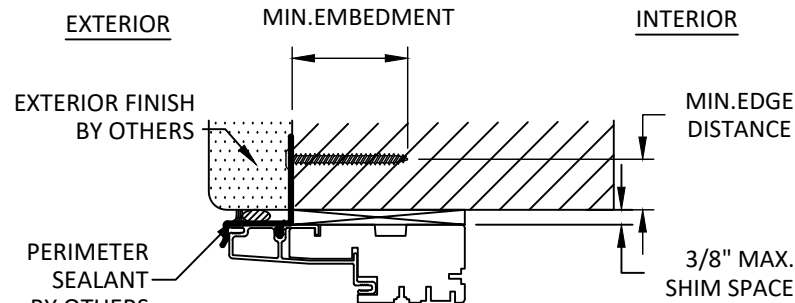
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DWG. #: **AWD205**

SHEET
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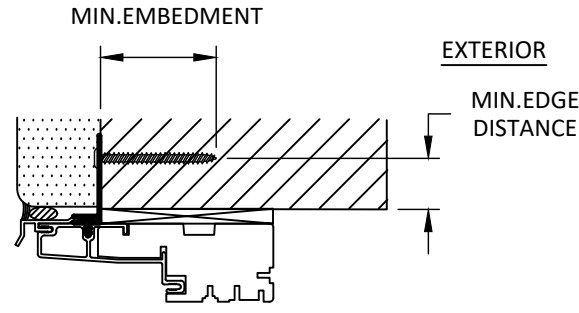
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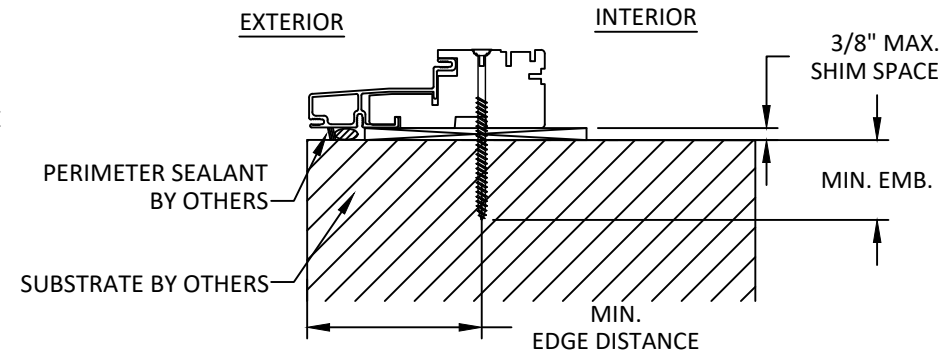
ANCHOR DETAILS

VINYL NAIL FIN



ANCHOR DETAILS

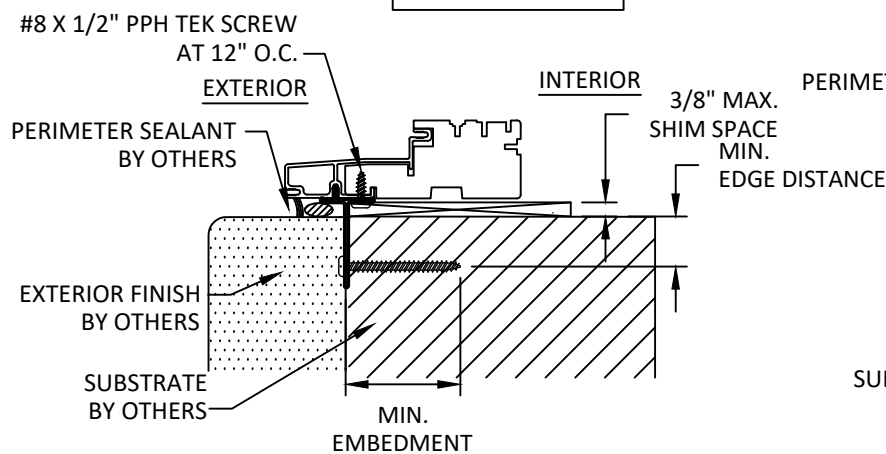
VINYL NAIL FIN



ANCHOR DETAIL

THROUGH FRAME

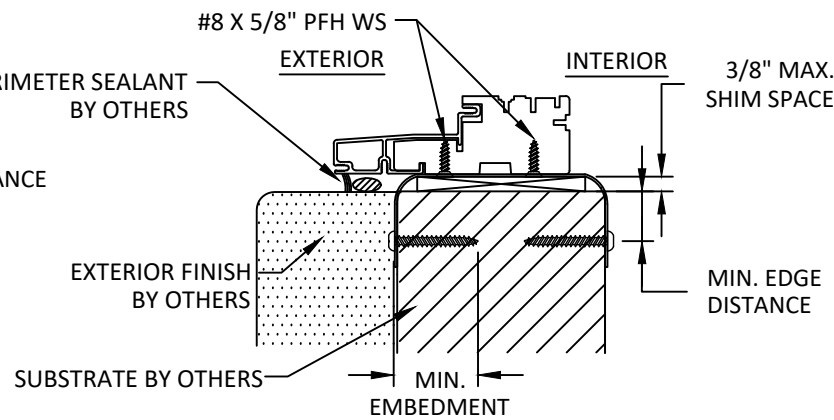
HEAD, SILL AND JAMB HAVE SIMILAR DETAILS



ANCHOR DETAIL

ALUMINUM NAIL FIN

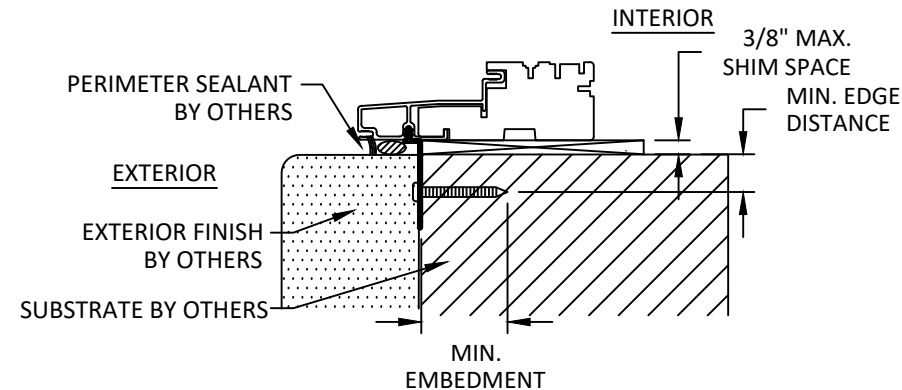
HEAD, SILL AND JAMB HAVE SIMILAR DETAILS



ANCHOR DETAIL

STRAP ANCHOR

HEAD, SILL AND JAMB HAVE SIMILAR DETAILS



ANCHOR DETAIL

VINYL NAIL FIN

JAMB HAS SIMILAR DETAILS

INSTALLATION NOTES:

- ONE (1) INSTALLATION ANCHOR IS REQUIRED AT EACH ANCHOR LOCATION SHOWN UNLESS OTHERWISE MENTIONED.
- THE NUMBER OF INSTALLATION ANCHORS DEPICTED IS THE MINIMUM NUMBER OF ANCHORS TO BE USED FOR PRODUCT INSTALLATION OF THE MAXIMUM SIZE LISTED.
- INSTALL INDIVIDUAL INSTALLATION ANCHORS WITHIN A TOLERANCE OF $\pm 1/2$ INCH THE DEPICTED LOCATION & SPACING IN THE ANCHOR LAYOUT DETAILS (I.E., WITHOUT CONSIDERATION OF TOLERANCES). TOLERANCES ARE NOT CUMULATIVE FROM ONE INSTALLATION ANCHOR TO THE NEXT.
- SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM(S). MAXIMUM ALLOWABLE SHIM STACK TO BE 3/8 INCH. SHIM WHERE SPACE OF 1/16 INCH OR GREATER OCCURS. SHIM(S) SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER.
- MINIMUM EMBEDMENT AND EDGE DISTANCE EXCLUDE WALL FINISHES, INCLUDING BUT NOT LIMITED TO STUCCO, FOAM, BRICK VENEER, AND SIDING.
- INSTALLATION ANCHORS AND ASSOCIATED HARDWARE MUST BE MADE OF CORROSION RESISTANT MATERIAL OR HAVE A CORROSION RESISTANT COATING.
- FOR HOLLOW BLOCK AND GROUT FILLED BLOCK, DO NOT INSTALL INSTALLATION ANCHORS INTO MORTAR JOINTS. EDGE DISTANCE IS MEASURED FROM FREE EDGE OF BLOCK OR EDGE OF MORTAR JOINT INTO FACE SHELL OF BLOCK.
- INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BY THE ANCHOR MANUFACTURER.

ANCHOR SCHEDULE					
INSTALLATION TYPE	QTY PER LOCATION	SUBSTRATE	ANCHOR TYPE	EMBEDMENT (IN.)	EDGE DISTANCE (IN.)
STRAP	2	WOOD	#8 WOOD ANCHOR	1.50	0.75
		CONCRETE/MASONRY	3/16" ITW TAPCON	1.25	2.50
		METAL STUD	#8 SELF-TAPPING SCREW	3 THREADS	N/A
THRU FRAME	1	WOOD	#10 WOOD ANCHOR	1.50	0.75
		CONCRETE/ MASONRY	3/16" ITW TAPCON	1.25	2.50
		METAL STUD	#10 SELF-TAPPING SCREW	3 THREADS	N/A
ALUMINUM FLANGE	1	WOOD	11 GA. ROOFING NAIL	1.50	0.75
		WOOD	#8 WOOD ANCHOR	1.50	0.75
		METAL STUD	#8 SELF-TAPPING SCREW	3 THREADS	N/A
VINYL NAILING FLANGE	1	WOOD	11 GA. ROOFING NAIL	1.50	0.75
		WOOD	#8 WOOD ANCHOR	1.50	0.75
		METAL STUD	#8 SELF-TAPPING SCREW	3 THREADS	N/A



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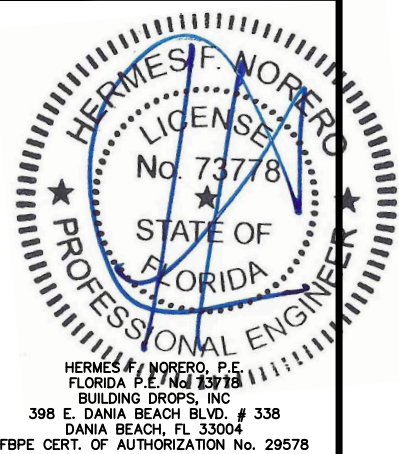
E-SERIES ARCH
CASEMENT WINDOW
(NON IMPACT) (NON-HVHZ)
ANCHOR DETAILS

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REMARKS	BY	DATE
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FL #:

FL24226

DATE: 10.12.17

DWG. BY: RV
CHK. BY: HFN

SCALE: NTS

DWG. #: AWD205

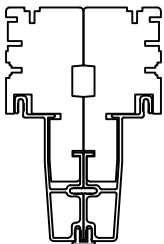
SHEET

9

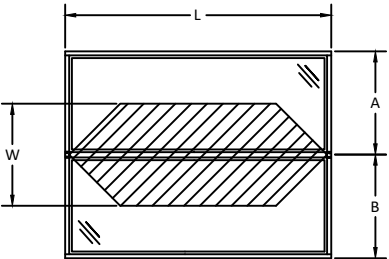
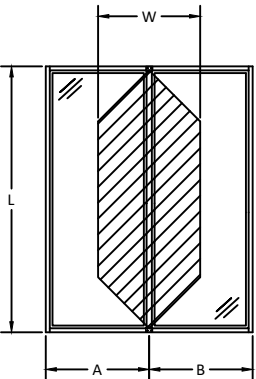
OF 14

MAXIMUM DESIGN PRESSURE CAPACITY CHART (PSF) ZERO STRUCTURAL MULLION (ONE-WAY) CONFIGURATION															
L - Mull Length (in)	W - Tributary Width (in)														
	24.0	36.0	48.0	60.0	72.0	84.0	96.0	108.0	120.0	132.0	144.0	156.0	168.0	180.0	192.0
24.0	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00
30.0	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00
36.0	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00
42.0	66.92	52.67	51.14	51.14	51.14	51.14	51.14	51.14	51.14	51.14	51.14	51.14	51.14	51.14	51.14
48.0	49.81	37.46	34.26	34.26	34.26	34.26	34.26	34.26	34.26	34.26	34.26	34.26	34.26	34.26	34.26
54.0	38.63	28.23	24.50	24.06	24.06	24.06	24.06	24.06	24.06	24.06	24.06	24.06	24.06	24.06	24.06
60.0	30.88	22.14	18.58	17.54	17.54	17.54	17.54	17.54	17.54	17.54	17.54	17.54	17.54	17.54	17.54
66.0	25.28	17.87	14.66	13.34	13.18	13.18	13.18	13.18	13.18	13.18	13.18	13.18	13.18	13.18	13.18
72.0	21.09	14.76	11.91	10.57	10.15	10.15	10.15	10.15	10.15	10.15	10.15	10.15	10.15	10.15	10.15
78.0	17.87	12.41	9.89	8.62	8.06	7.98	7.98	7.98	7.98	7.98	7.98	7.98	7.98	7.98	7.98
84.0	15.34	10.59	8.36	7.19	6.58	6.39	6.39	6.39	6.39	6.39	6.39	6.39	6.39	6.39	6.39
90.0	13.31	9.15	7.17	6.10	5.50	5.23	5.20	5.20	5.20	5.20	5.20	5.20	5.20	5.20	5.20
96.0	11.67	7.99	6.23	5.25	4.68	4.38	4.28	4.28	4.28	4.28	4.28	4.28	4.28	4.28	4.28
102.0	10.31	7.04	5.46	4.57	4.04	3.73	3.59	3.57	3.57	3.57	3.57	3.57	3.57	3.57	3.57
108.0	9.18	6.25	4.83	4.02	3.53	3.23	3.06	3.01	3.01	3.01	3.01	3.01	3.01	3.01	3.01
114.0	8.22	5.59	4.30	3.57	3.11	2.82	2.65	2.57	2.56	2.56	2.56	2.56	2.56	2.56	2.56
120.0	7.41	5.02	3.86	3.19	2.77	2.49	2.32	2.23	2.19	2.19	2.19	2.19	2.19	2.19	2.19
126.0	6.71	4.54	3.48	2.87	2.48	2.22	2.05	1.95	1.90	1.89	1.89	1.89	1.89	1.89	1.89
132.0	6.11	4.13	3.16	2.59	2.23	1.99	1.83	1.73	1.67	1.65	1.65	1.65	1.65	1.65	1.65
138.0	5.59	3.77	2.88	2.36	2.03	1.80	1.65	1.54	1.48	1.45	1.44	1.44	1.44	1.44	1.44
144.0	5.13	3.46	2.64	2.15	1.84	1.63	1.49	1.39	1.32	1.28	1.27	1.27	1.27	1.27	1.27
150.0	4.72	3.18	2.42	1.98	1.69	1.49	1.35	1.26	1.19	1.15	1.13	1.12	1.12	1.12	1.12
156.0	4.36	2.94	2.23	1.82	1.55	1.37	1.24	1.14	1.08	1.03	1.01	1.00	1.00	1.00	1.00
162.0	4.04	2.72	2.07	1.68	1.43	1.26	1.13	1.05	0.98	0.94	0.91	0.89	0.89	0.89	0.89
168.0	3.76	2.53	1.92	1.56	1.32	1.16	1.05	0.96	0.90	0.85	0.82	0.81	0.80	0.80	0.80
174.0	3.50	2.35	1.78	1.45	1.23	1.08	0.97	0.89	0.83	0.78	0.75	0.73	0.72	0.72	0.72
180.0	3.27	2.20	1.66	1.35	1.14	1.00	0.90	0.82	0.76	0.72	0.69	0.67	0.65	0.65	0.65
186.0	3.06	2.05	1.56	1.26	1.07	0.93	0.83	0.76	0.71	0.66	0.63	0.61	0.60	0.59	0.59
192.0	2.87	1.93	1.46	1.18	1.00	0.87	0.78	0.71	0.66	0.62	0.59	0.56	0.55	0.54	0.54

- NOTE:
- 1) MULLION CHART APPLIES TO ZERO MULL ASSEMBLIES, WHEN MULLED IN ONE-WAY CONFIGURATIONS.
 - 2) DESIGN PRESSURE VALUES ARE POSITIVE AND NEGATIVE IN PSF.
 - 3) MAXIMUM DEFLECTION HAS BEEN LIMITED TO L/175.
 - 4) DESIGN PRESSURE OF ASSEMBLY IS LIMITED TO THE LESSER DESIGN PRESSURE OF THE MULLION ASSEMBLY OR THE INDIVIDUAL UNIT OF INSTALLATION. ADJACENT WINDOWS OR DOORS SHALL BE UNDER SEPARATE FL OR MIAMI-DADE APPROVAL.
 - 5) MULLION CHART APPLIES TO THE FOLLOWING INSTALLATION CONDITIONS AS LISTED ON SHEET 9
 - 6) TRIBUTARY WIDTH = $W = (A+B)/2$
 - 7) WHEN WINDOWS ARE STACKED VERTICALLY, THE MANUFACTURER/INSTALLER SHALL ENSURE THAT THE WEIGHT OF UNITS ABOVE WILL NOT CAUSE DEFLECTIONS OR STRESSES WHICH WILL AFFECT OPERATION OR STRUCTURAL ADEQUACY OF UNITS BELOW.



ZERO MULLION



$$\frac{A+B}{2} = W$$



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TITLE:
E-SERIES ARCH
CASEMENT WINDOW
(NON IMPACT) (NON-HVHZ)
ZERO MULLION LOAD TABLE

PREPARED BY:
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REMARKS	BY	DATE
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3/4" & 1/2" MULL ADDED	LL	08/5

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FLORIDA P.E. No. 73778
BUILDING DROPS, INC.
398 E. DANIA BEACH BLVD. # 338
DANIA BEACH, FL 33004
FBPE CERT. OF AUTHORIZATION No. 29578

FL #:
FL24226

DATE: 10.12.17

DWG. BY: RV
CHK. BY: HFN

SCALE: NTS

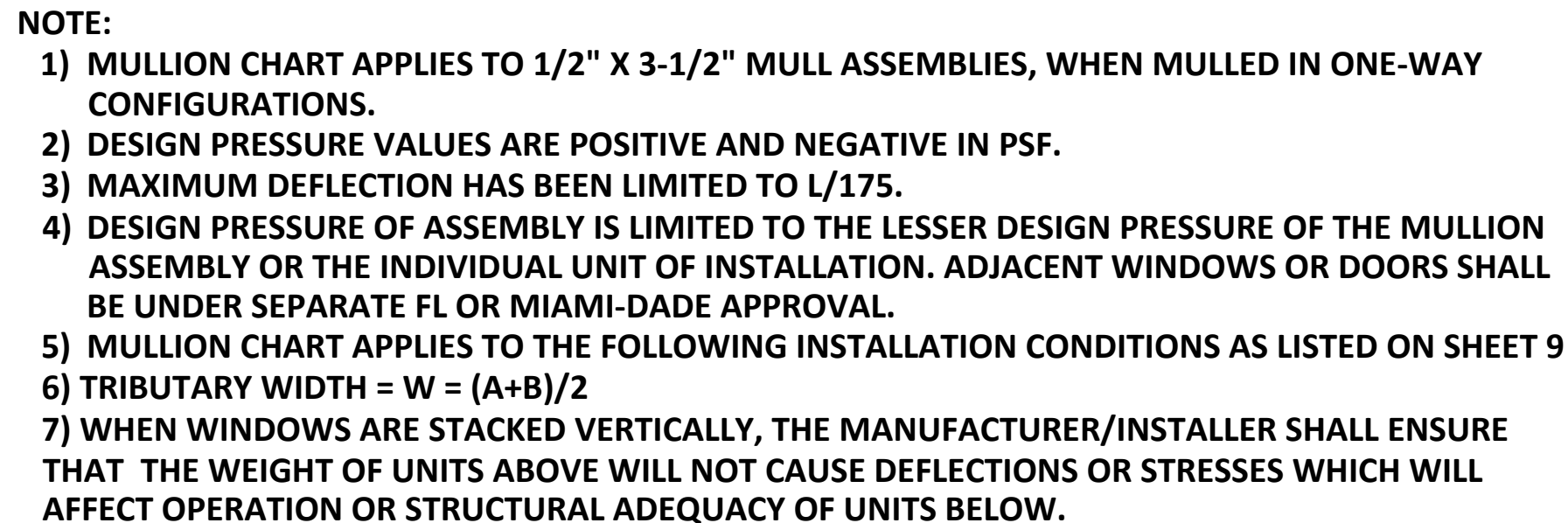
DWG. #: AWD205

SHEET

10



1/2" X 3-1/2"
MULLION PROFILE

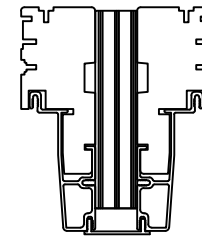


MAXIMUM DESIGN PRESSURE CAPACITY CHART (PSF)
3/4" x 3-1/2" STRUCTURAL MULLION (ONE-WAY) CONFIGURATION

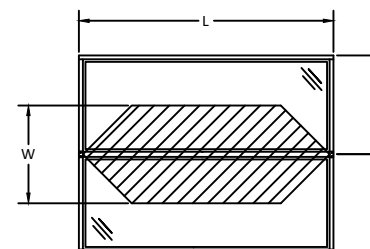
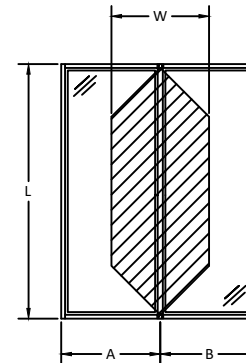
L - Mull Length (in)	W - Tributary Width (in)														
	24.0	36.0	48.0	60.0	72.0	84.0	96.0	108.0	120.0	132.0	144.0	156.0	168.0	180.0	192.0
24.0	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00
30.0	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00
36.0	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00
42.0	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00
48.0	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00
54.0	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00
60.0	75.00	75.00	75.00	74.88	74.88	74.88	74.88	74.88	74.88	74.88	74.88	74.88	74.88	74.88	74.88
66.0	75.00	75.00	66.86	62.40	61.88	61.88	61.88	61.88	61.88	61.88	61.88	61.88	61.88	61.88	61.88
72.0	75.00	67.94	55.36	49.62	47.90	47.90	47.90	47.90	47.90	47.90	47.90	47.90	47.90	47.90	47.90
78.0	75.00	52.62	42.32	37.21	35.06	34.77	34.77	34.77	34.77	34.77	34.77	34.77	34.77	34.77	34.77
84.0	59.86	41.63	33.13	28.71	26.54	25.85	25.85	25.85	25.85	25.85	25.85	25.85	25.85	25.85	25.85
90.0	48.45	33.52	26.47	22.68	20.64	19.74	19.62	19.62	19.62	19.62	19.62	19.62	19.62	19.62	19.62
96.0	39.78	27.40	21.50	18.25	16.41	15.46	15.16	15.16	15.16	15.16	15.16	15.16	15.16	15.16	15.16
102.0	33.07	22.69	17.71	14.93	13.29	12.37	11.95	11.89	11.89	11.89	11.89	11.89	11.89	11.89	11.89
108.0	27.78	19.01	14.77	12.38	10.94	10.07	9.62	9.46	9.46	9.46	9.46	9.46	9.46	9.46	9.46
114.0	23.57	16.09	12.46	10.39	9.12	8.33	7.87	7.65	7.62	7.62	7.62	7.62	7.62	7.62	7.62
120.0	20.17	13.74	10.60	8.81	7.69	6.97	6.53	6.29	6.21	6.21	6.21	6.21	6.21	6.21	6.21
126.0	17.40	11.82	9.10	7.53	6.55	5.90	5.49	5.24	5.12	5.11	5.11	5.11	5.11	5.11	5.11
132.0	15.11	10.25	7.88	6.50	5.62	5.05	4.66	4.42	4.29	4.24	4.24	4.24	4.24	4.24	4.24
138.0	13.21	8.95	6.86	5.65	4.87	4.35	4.00	3.77	3.63	3.56	3.55	3.55	3.55	3.55	3.55
144.0	11.61	7.86	6.01	4.94	4.25	3.78	3.46	3.24	3.10	3.02	2.99	2.99	2.99	2.99	2.99
150.0	10.27	6.94	5.30	4.34	3.73	3.31	3.01	2.81	2.68	2.59	2.55	2.54	2.54	2.54	2.54
156.0	9.12	6.16	4.70	3.84	3.29	2.91	2.64	2.46	2.33	2.24	2.19	2.17	2.17	2.17	2.17
162.0	8.14	5.49	4.18	3.42	2.92	2.58	2.33	2.16	2.04	1.95	1.90	1.87	1.87	1.87	1.87
168.0	7.29	4.91	3.74	3.05	2.60	2.29	2.07	1.91	1.79	1.71	1.66	1.63	1.62	1.62	1.62
174.0	6.56	4.42	3.36	2.74	2.33	2.05	1.85	1.70	1.59	1.51	1.46	1.42	1.41	1.40	1.40
180.0	5.92	3.99	3.03	2.46	2.09	1.84	1.65	1.52	1.42	1.34	1.29	1.25	1.23	1.23	1.23
186.0	5.36	3.61	2.74	2.23	1.89	1.66	1.49	1.36	1.27	1.20	1.15	1.11	1.09	1.08	1.08
192.0	4.87	3.28	2.49	2.02	1.71	1.50	1.34	1.23	1.14	1.07	1.03	0.99	0.97	0.95	0.95

NOTE:

- 1) MULLION CHART APPLIES TO 3/4" X 3-1/2" MULL ASSEMBLIES, WHEN MULLED IN ONE-WAY CONFIGURATIONS.
- 2) DESIGN PRESSURE VALUES ARE POSITIVE AND NEGATIVE IN PSF.
- 3) MAXIMUM DEFLECTION HAS BEEN LIMITED TO L/175.
- 4) DESIGN PRESSURE OF ASSEMBLY IS LIMITED TO THE LESSER DESIGN PRESSURE OF THE MULLION ASSEMBLY OR THE INDIVIDUAL UNIT OF INSTALLATION. ADJACENT WINDOWS OR DOORS SHALL BE UNDER SEPARATE FL OR MIAMI-DADE APPROVAL.
- 5) MULLION CHART APPLIES TO THE FOLLOWING INSTALLATION CONDITIONS AS LISTED ON SHEET 9
- 6) TRIBUTARY WIDTH = $W = (A+B)/2$
- 7) WHEN WINDOWS ARE STACKED VERTICALLY, THE MANUFACTURER/INSTALLER SHALL ENSURE THAT THE WEIGHT OF UNITS ABOVE WILL NOT CAUSE DEFLECTIONS OR STRESSES WHICH WILL AFFECT OPERATION OR STRUCTURAL ADEQUACY OF UNITS BELOW.



3/4" X 3-1/2"
MULLION PROFILE



$$\frac{A + B}{2} = W$$

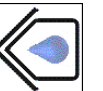


100 FOURTH AVE. NORTH
 BAYPORT, MN 55003-1096
 PH: (651) 264-5150 FX: (651) 264-5485

E-SERIES ARCH
 CASEMENT WINDOW
 (NON IMPACT) (NON-HVHZ)
 3/4" MULLION LOAD TABLE

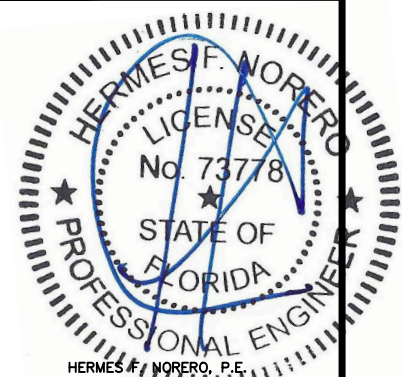
BUILDING DROPS, INC.
 398 E. DANIA BEACH BLVD., STE. 338
 DANIA BEACH, FL 33004

PH: (954) 399-8478
 FAX: (954) 744-4738
 WEB: www.buildingdrops.com



REMARKS	BY	DATE
6TH FBC EDITION	FM	10/17
MULL TABLES UPDATE	HR	11/30
VINYL FIN ADDITION	HR	01/14
3/4" & 1/2" MULL ADDED	LL	08/5

THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT.



HERMES F. NORERO, P.E.
 FLORIDA P.E. No. 73778
 BUILDING DROPS, INC.
 398 E. DANIA BEACH BLVD. # 338
 DANIA BEACH, FL 33004
 FBPE CERT. OF AUTHORIZATION No. 29578

FL #:
FL24226

DATE: **10.12.17**

DWG. BY: **RV** CHK. BY: **HFN**

SCALE: **NTS**

DWG. #: **AWD205**

SHEET

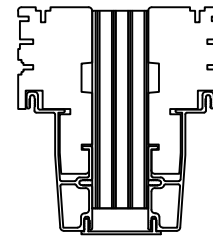
12

OF 14

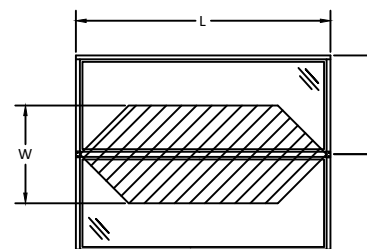
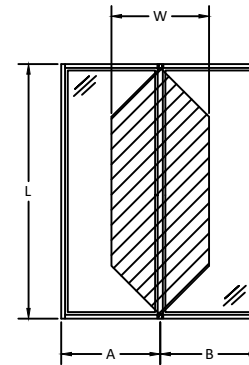
MAXIMUM DESIGN PRESSURE CAPACITY CHART (PSF)															
1" X 3-1/2" STRUCTURAL MULLION (ONE-WAY) CONFIGURATION															
L - Mull Length (in)	W - Tributary Width (in)														
	24.0	36.0	48.0	60.0	72.0	84.0	96.0	108.0	120.0	132.0	144.0	156.0	168.0	180.0	192.0
24.0	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00
30.0	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00
36.0	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00
42.0	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00
48.0	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00
54.0	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00
60.0	75.00	75.00	75.00	74.88	74.88	74.88	74.88	74.88	74.88	74.88	74.88	74.88	74.88	74.88	74.88
66.0	75.00	75.00	66.86	62.40	61.88	61.88	61.88	61.88	61.88	61.88	61.88	61.88	61.88	61.88	61.88
72.0	75.00	69.33	58.50	53.49	52.00	52.00	52.00	52.00	52.00	52.00	52.00	52.00	52.00	52.00	52.00
78.0	75.00	59.11	47.54	41.80	39.38	39.06	39.06	39.06	39.06	39.06	39.06	39.06	39.06	39.06	39.06
84.0	67.24	46.76	37.22	32.26	29.81	29.04	29.04	29.04	29.04	29.04	29.04	29.04	29.04	29.04	29.04
90.0	54.43	37.65	29.73	25.47	23.19	22.18	22.04	22.04	22.04	22.04	22.04	22.04	22.04	22.04	22.04
96.0	44.69	30.78	24.15	20.50	18.44	17.37	17.02	17.02	17.02	17.02	17.02	17.02	17.02	17.02	17.02
102.0	37.14	25.49	19.90	16.77	14.93	13.90	13.43	13.36	13.36	13.36	13.36	13.36	13.36	13.36	13.36
108.0	31.21	21.35	16.60	13.90	12.28	11.32	10.80	10.63	10.63	10.63	10.63	10.63	10.63	10.63	10.63
114.0	26.48	18.07	13.99	11.67	10.24	9.35	8.84	8.60	8.56	8.56	8.56	8.56	8.56	8.56	8.56
120.0	22.66	15.43	11.91	9.89	8.63	7.83	7.34	7.07	6.97	6.97	6.97	6.97	6.97	6.97	6.97
126.0	19.55	13.28	10.23	8.46	7.35	6.63	6.17	5.89	5.76	5.74	5.74	5.74	5.74	5.74	5.74
132.0	16.98	11.52	8.85	7.30	6.32	5.67	5.24	4.97	4.82	4.76	4.76	4.76	4.76	4.76	4.76
138.0	14.84	10.05	7.71	6.34	5.47	4.89	4.49	4.23	4.08	4.00	3.99	3.99	3.99	3.99	3.99
144.0	13.05	8.83	6.76	5.55	4.77	4.25	3.89	3.64	3.48	3.39	3.36	3.36	3.36	3.36	3.36
150.0	11.53	7.79	5.96	4.88	4.19	3.71	3.39	3.16	3.00	2.91	2.86	2.86	2.86	2.86	2.86
156.0	10.24	6.92	5.28	4.32	3.69	3.27	2.97	2.76	2.61	2.52	2.46	2.44	2.44	2.44	2.44
162.0	9.14	6.17	4.70	3.84	3.28	2.89	2.62	2.43	2.29	2.19	2.13	2.10	2.10	2.10	2.10
168.0	8.19	5.52	4.20	3.43	2.92	2.57	2.33	2.15	2.02	1.92	1.86	1.83	1.82	1.82	1.82
174.0	7.37	4.96	3.77	3.07	2.62	2.30	2.07	1.91	1.79	1.70	1.64	1.60	1.58	1.58	1.58
180.0	6.65	4.48	3.40	2.77	2.35	2.07	1.86	1.71	1.59	1.51	1.45	1.41	1.39	1.38	1.38
186.0	6.03	4.05	3.08	2.50	2.12	1.86	1.67	1.53	1.43	1.35	1.29	1.25	1.22	1.21	1.21
192.0	5.48	3.68	2.79	2.27	1.92	1.68	1.51	1.38	1.28	1.21	1.15	1.11	1.09	1.07	1.06

NOTE:

- 1) MULLION CHART APPLIES TO 1" X 3-1/2" MULL ASSEMBLIES, WHEN MULLED IN ONE-WAY CONFIGURATIONS.
- 2) DESIGN PRESSURE VALUES ARE POSITIVE AND NEGATIVE IN PSF.
- 3) MAXIMUM DEFLECTION HAS BEEN LIMITED TO L/175.
- 4) DESIGN PRESSURE OF ASSEMBLY IS LIMITED TO THE LESSER DESIGN PRESSURE OF THE MULLION ASSEMBLY OR THE INDIVIDUAL UNIT OF INSTALLATION. ADJACENT WINDOWS OR DOORS SHALL BE UNDER SEPARATE FL OR MIAMI-DADE APPROVAL.
- 5) MULLION CHART APPLIES TO THE FOLLOWING INSTALLATION CONDITIONS AS LISTED ON SHEET 9
- 6) TRIBUTARY WIDTH = $W = (A+B)/2$
- 7) WHEN WINDOWS ARE STACKED VERTICALLY, THE MANUFACTURER/INSTALLER SHALL ENSURE THAT THE WEIGHT OF UNITS ABOVE WILL NOT CAUSE DEFLECTIONS OR STRESSES WHICH WILL AFFECT OPERATION OR STRUCTURAL ADEQUACY OF UNITS BELOW.



**1" X 3-1/2"
MULLION PROFILE**



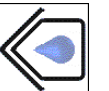
$$\frac{A + B}{2} = W$$



100 FOURTH AVE. NORTH
BAYPORT, MN 55003-1096
PH: (651) 264-5150 FX: (651) 264-5485

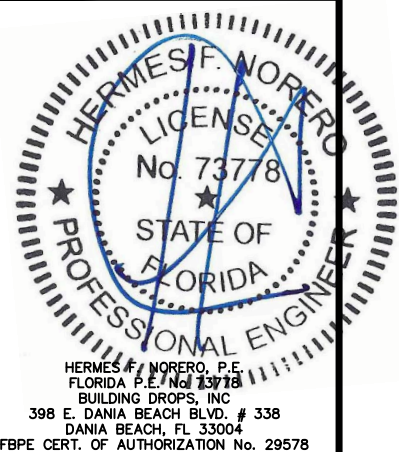
E-SERIES ARCH
CASEMENT WINDOW
(NON IMPACT) (NON-HVHZ)
1" MULLION LOAD TABLE

PREPARED BY:
BUILDING DROPS, INC.
398 E. DANIA BEACH BLVD., STE. 338
DANIA BEACH, FL 33004
PH: (954) 399-8478
FAX: (954) 744-4738
WEB: www.buildingdrops.com



REMARKS	BY	DATE
6TH FBC EDITION	FM	10/17
MULL TABLES UPDATE	HR	11/30
VINYL FIN ADDITION	HR	01/14
3/4" & 1/2" MULL ADDED	LL	08/5

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FL #: **FL24226**

DATE: **10.12.17**

DWG. BY: **RV** CHK. BY: **HFN**

SCALE: **NTS**

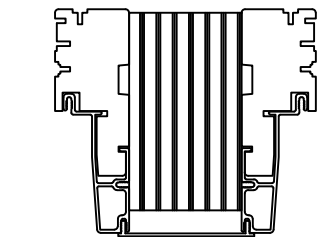
DWG. #: **AWD205**

SHEET

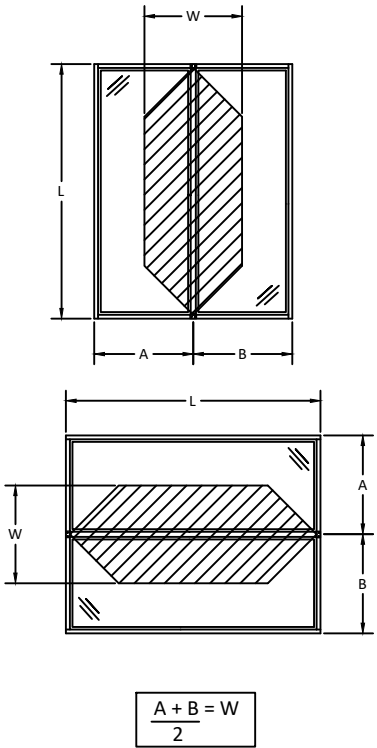
13

MAXIMUM DESIGN PRESSURE CAPACITY CHART (PSF)															
2" X 3-1/2" STRUCTURAL MULLION (ONE-WAY) CONFIGURATION															
L - Mull Length (in)	W - Tributary Width (in)														
	24.0	36.0	48.0	60.0	72.0	84.0	96.0	108.0	120.0	132.0	144.0	156.0	####	180.0	192.0
24.0	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00
30.0	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00
36.0	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00
42.0	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00
48.0	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00
54.0	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00	75.00
60.0	75.00	75.00	75.00	74.88	74.88	74.88	74.88	74.88	74.88	74.88	74.88	74.88	74.88	74.88	74.88
66.0	75.00	75.00	66.86	62.40	61.88	61.88	61.88	61.88	61.88	61.88	61.88	61.88	61.88	61.88	61.88
72.0	75.00	69.33	58.50	53.49	52.00	52.00	52.00	52.00	52.00	52.00	52.00	52.00	52.00	52.00	52.00
78.0	75.00	62.40	52.00	46.80	44.57	44.31	44.31	44.31	44.31	44.31	44.31	44.31	44.31	44.31	44.31
84.0	75.00	56.73	46.80	41.60	39.00	38.20	38.20	38.20	38.20	38.20	38.20	38.20	38.20	38.20	38.20
90.0	72.00	52.00	42.55	36.66	33.37	31.92	31.72	31.72	31.72	31.72	31.72	31.72	31.72	31.72	31.72
96.0	64.31	44.29	34.75	29.51	26.53	25.00	24.50	24.50	24.50	24.50	24.50	24.50	24.50	24.50	24.50
102.0	53.46	36.68	28.63	24.13	21.49	20.00	19.32	19.23	19.23	19.23	19.23	19.23	19.23	19.23	19.23
108.0	44.92	30.73	23.88	20.01	17.68	16.29	15.55	15.30	15.30	15.30	15.30	15.30	15.30	15.30	15.30
114.0	38.11	26.01	20.14	16.79	14.74	13.46	12.72	12.37	12.32	12.32	12.32	12.32	12.32	12.32	12.32
120.0	32.62	22.21	17.14	14.23	12.43	11.27	10.56	10.17	10.04	10.04	10.04	10.04	10.04	10.04	10.04
126.0	28.13	19.12	14.72	12.18	10.58	9.54	8.87	8.48	8.29	8.26	8.26	8.26	8.26	8.26	8.26
132.0	24.43	16.58	12.73	10.50	9.09	8.16	7.54	7.15	6.93	6.85	6.85	6.85	6.85	6.85	6.85
138.0	21.36	14.47	11.09	9.13	7.87	7.03	6.47	6.09	5.87	5.76	5.74	5.74	5.74	5.74	5.74
150.0	16.60	11.22	8.57	7.02	6.02	5.35	4.87	4.55	4.32	4.19	4.12	4.11	4.11	4.11	4.11
156.0	14.74	9.95	7.60	6.21	5.32	4.71	4.28	3.97	3.76	3.62	3.54	3.51	3.51	3.51	3.51
162.0	13.16	8.87	6.76	5.52	4.72	4.17	3.77	3.49	3.29	3.16	3.07	3.03	3.02	3.02	3.02
168.0	11.79	7.94	6.05	4.93	4.21	3.71	3.35	3.09	2.90	2.77	2.68	2.63	2.61	2.61	2.61
174.0	10.60	7.14	5.43	4.42	3.77	3.31	2.99	2.75	2.57	2.45	2.36	2.30	2.27	2.27	2.27
180.0	9.57	6.44	4.90	3.98	3.39	2.97	2.67	2.45	2.29	2.17	2.09	2.03	1.99	1.98	1.98
186.0	8.67	5.83	4.43	3.60	3.06	2.68	2.41	2.20	2.05	1.94	1.86	1.80	1.76	1.74	1.74
192.0	7.88	5.30	4.02	3.26	2.77	2.42	2.17	1.99	1.84	1.74	1.66	1.60	1.56	1.54	1.53

- NOTE:
- 1) MULLION CHART APPLIES TO 2" X 3-1/2" MULL ASSEMBLIES, WHEN MULLED IN ONE-WAY CONFIGURATIONS.
 - 2) DESIGN PRESSURE VALUES ARE POSITIVE AND NEGATIVE IN PSF.
 - 3) MAXIMUM DEFLECTION HAS BEEN LIMITED TO L/175.
 - 4) DESIGN PRESSURE OF ASSEMBLY IS LIMITED TO THE LESSER DESIGN PRESSURE OF THE MULLION ASSEMBLY OR THE INDIVIDUAL UNIT OF INSTALLATION. ADJACENT WINDOWS OR DOORS SHALL BE UNDER SEPARATE FL OR MIAMI-DADE APPROVAL.
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2" X 3-1/2"
MULLION PROFILE



100 FOURTH AVE. NORTH
BAYPORT, MN 55003-1096
PH: (651) 264-5150 FX: (651) 264-5485

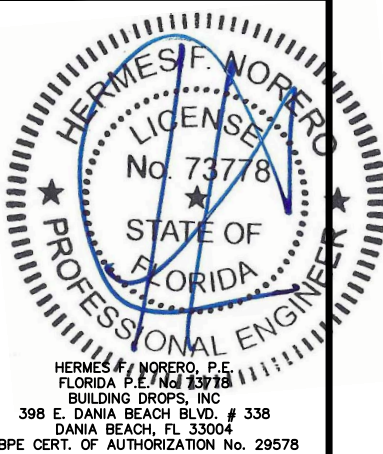
TITLE:
E-SERIES ARCH
CASEMENT WINDOW
(NON IMPACT) (NON-HVHZ)
2" MULLION LOAD TABLE

PREPARED BY:
BUILDING DROPS, INC.
398 E. DANIA BEACH BLVD., STE. 338
DANIA BEACH, FL 33004
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WEB: www.buildingdrops.com



REMARKS	BY	DATE
6TH FBC EDITION	FM	10/17
MULL TABLES UPDATE	HR	11/30
VINYL FIN ADDITION	HR	01/14
3/4" & 1/2" MULL ADDED	LL	08/5

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FL #:	FL24226
DATE:	10.12.17
DWG. BY:	RV
CHK. BY:	HFN
SCALE:	NTS
DWG. #:	AWD205
SHEET	14